

SAFETY DATA SHEET

According to OSHA Hazcom Standard 29 CFR 1910.1200

Propane_ENG

Date of issue: 2016-04-15	Revision date: 2024-01-15	Version: 7.0
1. IDENTIFICATION		
A. Product name		
- Propane_ENG		
B. Recommended use and restriction on use		
- General use	: Fuels and additives	
- Restriction on use	: Observe the law and regulation.	
C. Manufacturer / Supplier / Distributor infor	mation	
\bigcirc Manufacturer information		
- Company name	: HD Hyundai Oilbank Co., Ltd.	
- Address	: 182 Pyung-sin 2, Daesan-eup, Seosan-si, Chungcheon 874, S.Korea	gnam-do 356-
- Emergency telephone number	: +82-41-660-5675	
 Supplier/Distributer information 		
- Company name	: HD Hyundai Oilbank Co., Ltd.	
- Address	: 182 Pyung-sin 2, Daesan-eup, Seosan-si, Chungcheon 874, S.Korea	gnam-do 356-
- Emergency telephone number	: +82-41-660-5675	
2. HAZARD IDENTIFICATION		
A. GHS Classification		
- Flammable gases : Category1		
- Gases under pressure : Liquefied gas		
- Skin corrosion/irritation : Category2		
- Chronic aquatic toxicity : Category4		
B. GHS label elements		
\bigcirc Hazard symbols		
○ Signal words		
- Danger		
○ Hazard statements		
- H220 Extremely flammable gas		
- H280 Compressed gas ; Contains gas	s under pressure; may explode if heated	
- H315 Causes skin irritation		
- H413 May cause long lasting harmful	effects to aquatic life	

 \bigcirc Precautionary statements

- 1) Prevention
 - P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 - P264 Wash hands thoroughly after handling.
 - P273 Avoid release to the environment.
 - P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

2) Response

- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P321 Specific treatment
- P332+P313 If skin irritation occurs: Get medical advice/attention.
- P362+P364 Take off contaminated clothing and wash before reuse.
- P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
- P381 Eliminate all ignition sources if safe to do so.
- 3) Storage
 - P403 Store in a well-ventilated place.
 - P410+P403 Protect from sunlight. Store in a well-ventilated place.
- 4) Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification

- Not available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
Propane	Dimethylmethane ; Propyl hydride ; n-Propane ; Propyldihydride ;	74-98-6	92~97
Butane	N-Butane ; Butyl hydride ; Methylethylmethane ;	106-97-8	3~8

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15 minutes and call a doctor/physician.

B. Skin contact

- Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
- Wash contaminated clothing thoroughly before re-using.

- Accidental contact with liquefied gas or refrigerated liquefied gas may cause burn, severe mayhem and perfrigeration, so please take emergency medical action.

- Go to the hospital immediately if symptoms(flare, irritate) occur.
- In case of accidental contact with liquefied gas or refrigerated liquefied gas, warm up the contact part with lukewarm water.
- Wash thoroughly after handling.

C. Inhalation contact

- Take specific treatment if needed.
- When exposed to large amounts of steam and mist, move to fresh air.
- D. Ingestion contact
 - Please be advised by doctor whether induction of vomit is demanded or not.
 - Rinse your mouth with water immediately.
- E. Delayed and immediate effects and also chronic effects from short and long term exposure
 - Not available
- F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.

5. FIREFIGHTING MEASURES

- A. Suitable (Unsuitable) extinguishing media
 - Avoid use of water jet for extinguishing
 - Dry chemical, carbon dioxide, regular foam extinguishing agent, spray

B. Specific hazards arising from the chemical

- Causes skin irritation
- Compressed gas ; Contains gas under pressure; may explode if heated
- Extremely flammable gas
- May cause long lasting harmful effects to aquatic life
- C. Special protective actions for firefighters
 - Avoid inhalation of materials or combustion by-products.
 - Cool containers with water until well after fire is out.
 - Do not approach the tank surrounded by fire until it is extinguished.
 - In case of conflagration, use automatic fire sprinkler. Major fire may require withdrawal, allowing the object itself to burn.
 - Keep unauthorized personnel out.

6. ACCIDENTAL RELEASE MEASURES

- A. Personal precautions, protective equipment and emergency procedures
 - Do not touch spilled material. Stop leak if you can do it without risk.
 - Handle the damaged containers or spilled material after wearing appropriate protective equipment
 - Move container to safe area from the leak area.
 - Must work against the wind, let the upwind people to evacuate.
 - Remove all sources of ignition.
- B. Environmental precautions
 - If large amounts have been spilled, inform the relevant authorities.
 - Prevent runoff and contact with waterways, drains or sewers.
- C. Methods and materials for containment and cleaning up
 - Appropriate container for disposal of spilled material collected.
 - Dike for later disposal.
 - Disposal of waste shall be in compliance with the Wastes Control Act
 - Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
 - Notify the central and local government if the emission reach the standard threshold.

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Avoid contact with incompatible materials.
- Avoid direct physical contact.
- Comply with all applicable laws and regulations for handling
- Dealing only with a well-ventilated place.
- Do not handle until all safety precautions have been read and understood.

B. Conditions for safe storage, including any incompatibilities

- Avoid direct sunlight.
- Check regularly for leaks.
- Do not apply any physical shock to container.
- Do not apply direct heat.
- Do not use damaged containers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

○ ACGIH TLV

- [Propane]: Asphyxia
- [Butane]: STEL 1000 ppm

 \bigcirc OSHA PEL

- [Propane]: 1000 ppm, 1800 mg/m3

B. Engineering controls

- Business owner is recommended to maintain below recommended exposure limits for the working place with general exhaust of gas/vapour/mist/fume.

C. Individual protection measures, such as personal protective equipment

- \bigcirc Respiratory protection
 - Any air-purifying respirator with a full facepiece and an organic vapor canister.
 - Any chemical cartridge respirator with a full facepiece and organic vaporcartridge(s).
 - Any chemical cartridge respirator with organic vapor cartridge(s).
 - Consider warning properties before use.

- For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.

- Respiratory protection is ranked in order from minimum to maximum.
- Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.

○ Eye protection

- Provide an emergency eye wash station and quick drench shower in the immediate work area.
- Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.

○ Hand protection

- Wear appropriate chemical resistant glove.
- Skin protection
 - Wear appropriate chemical resistant protective clothing.
- \bigcirc Others

- Not available

A. Appearance	
- Appearance	Liquid at low temperature, High pressure
- Color	Colorless
B. Odor	Mild Hydrocarbon odor
C. Odor threshold	Not available
D. pH	Not available
E. Melting point/Freezing point	-171.1°C
F. Initial Boiling Point/Boiling Ranges	Not available
G. Flash point	-105°C
H. Evaporation rate	Not available
I. Flammability(solid, gas)	Not available
J. Upper/Lower Flammability or explosive limits	9.5vol%/2.1vol%
K. Vapour pressure	6038.1mmHg (at 20°C)
L. Solubility	61.2~62.4mg/L (at 20°C)
M. Vapour density	1.6 (atmosphere=1)
N. Specific gravity(Relative density)	0.585~0.59 (at -45°C, water=1)

O. Partition coefficient of n-octanol/water	Butane(2.89), Propane(2.36)
P. Autoignition temperature	<450°C
Q. Decomposition temperature	Not available
R. Viscosity	Not available
S. Molecular weight	>44.11

10. STABILITY AND REACTIVITY

A. Chemical Stability

- high-pressure gas; May explode when heated.
- May form explosive mixture.
- B. Possibility of hazardous reactions
 - Contact with other combustible material may cause fire.
 - Cylinders exposed to fire may vent and release flammable gas.

C. Conditions to avoid

- Avoid : Accumulation of electrostatic charges, Heating, Flames and hot surfaces
- Avoid contact with incompatible materials and condition.
- Avoid contact with heat, sparks, flame or other ignition sources.
- D. Incompatible materials
 - Not available
- E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

- \bigcirc Respiratory tracts
 - Not available
- \bigcirc Oral
 - Not available
- Eye·Skin
 - Causes skin irritation

B. Delayed and immediate effects and also chronic effects from short and long term exposure

- \bigcirc Acute toxicity
 - * Oral
 - Product (ATEmix) : Not available
 - Not available
 - * Dermal
 - Product (ATEmix) : Not available
 - Not available
 - * Inhalation
 - Product (ATEmix) : >50.0mg/L, Vapour, 4hr
 - [Propane]: Gas LC50 < 38890 ppm 4 hr (> 55000 ppm 2 hr) Guinea pig Not classified (ACGIH) (NITE)
 - [Butane]: Gas LC50 > 200000ppm 4 hr Rat Not classified (800000ppm 15 min) (Read-across 74-98-6) (ECHA)
- \bigcirc Skin corrosion/irritation
- Causes skin irritation
- \bigcirc Serious eye damage/irritation
 - Not available
- \bigcirc Respiratory sensitization
 - Not available

 \bigcirc Skin sensitization

- Not available

- Carcinogenicity
 - * IARC

- Not available

- * OSHA
 - Not available
- * ACGIH
 - Not available
- * NTP
 - Not available
- * EU CLP
 - [Butane] : Carc.1A (butane (containing \geq 0.1% butadiene (203-450-8)))
- Germ cell mutagenicity
 - Not available
- \bigcirc Reproductive toxicity
 - Not available
- \bigcirc STOT-single exposure

- Not available

- \bigcirc STOT-repeated exposure
 - Not available
- Aspiration hazard
 - Not available

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

 \bigcirc Fish

- Not available

○ Crustaceans

- Not available

 \bigcirc Algae

- Not available

B. Persistence and degradability

 \bigcirc Persistence

- [Butane]: log Kow 2.89 (HSDB)

 \bigcirc Degradability

- Not available

C. Bioaccumulative potential

 \bigcirc Bioaccumulative potential

- Not available

 \bigcirc Biodegradation

- [Butane]: 100 % 385.5 hr, Readily biodegradable (Read across 74-84-0) (ECHA)

D. Mobility in soil

- Not available

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- It shall be treated by incineration
- Oil water separation technology shall be applied as pre-waste treatment if it is applicable
- Stabilization and minimization treatment by incineration or similar method can be applied, if more than two kinds of designated wastes are in mixture state and it is impractical to separate them
- B. Special precautions for disposal

- Anyone with business license number who generates industrial wastes shall treat the waste by him/herself or by entrusting to the legal entities who treat the wastes, recycle the wastes of others or install and operate the waste treatment facilities according to the Wastes Control Act

- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

A. UN No. (IMDG CODE/IATA DGR)

- 1978

- B. Proper shipping name
 - PROPANE SEE ALSO PETROLEUM GASES, LIQUEFIED
- C. Hazard Class

- 2.1

- D. IMDG CODE/IATA DGR Packing group
 - Not applicable

E. Marine pollutant

- Not applicable
- F. Special precautions for user related to transport or transportation measures
 - Local transport follows in accordance with Dangerous goods Safety Management Law.

- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.

- EmS FIRE SCHEDULE : F-D (Flammable gases)
- EmS SPILLAGE SCHEDULE : S-U (Gases (flammable, toxic or corrosive))

15. REGULATORY INFORMATION

A. National and/or international regulatory information

- POPs Management Law
 - [Propane]: Not applicable
 - [Butane]: Not applicable
- \bigcirc Information of EU Classification
 - * Classification
 - [Propane]: H220,H280
 - [Butane]: H220,H280,H340,H350
- \bigcirc U.S. Federal regulations
 - * OSHA PROCESS SAFETY (29CFR1910.119)
 - Not applicable
 - * CERCLA Section 103 (40CFR302.4)
 - Not applicable
 - * EPCRA Section 302 (40CFR355.30)
 - Not applicable
 - * EPCRA Section 304 (40CFR355.40)
 - Not applicable
 - * EPCRA Section 313 (40CFR372.65)
 - Not applicable
- \bigcirc Rotterdam Convention listed ingredients
 - Not applicable

- \bigcirc Stockholm Convention listed ingredients
 - Not applicable
- \bigcirc Montreal Protocol listed ingredients

- Not applicable

16. OTHER INFORMATION

A. Reference

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.

- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2016-04-15

C. Revision number and Last date revised

- 4 times, 2024-01-15

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).